

Date: Thursday, 2/8/2007 12:23:55 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: VERTICAL REFERENCE DOOR 212/412
Job Number	: 30713		
Estimate Number	: 10887		
P.O. Number	:	Part Number	: D412711011
This Issue	: 2/8/2007 S.O. No. :	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	: N/A
Previous Run	: 30126	Material	:
Written By	:	Due Date	: 2/15/2007 Qty: 1 Um: Each
Checked & Approved By	: <u>07.02.08</u>		
Comment	: Est Rev: A 04.09.29 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

07.03.21 KJ

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D412711041	Vertical Ref. Door Assy
-----	------------	-------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-041 Vertical Reference Door

B 30367

4.0	D412711111	Wiring Harness, 212/412
-----	------------	-------------------------



Comment: Qty.: 1.0000 Eagle(s)/Unit Total : 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412

M103844

5.0	EA2046915412	Instrument Panel, 412
-----	--------------	-----------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 EA20469-15-412 Instrument Panel, 212/412

M103844

C207103/20 (1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 2/8/2007 12:23:55 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 30713

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-711-011

Location: _____

PPP Rev: _____

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



c 207/03/20

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



FAX

Joe Djorganoski

Senior Project Manager

Toll-Free: 1-800-564-6469

Tel: (403) 250-7370, Fax: (403) 250-7584

e-mail: jdjorg@eaglecopters.com

Eagle Copters Maintenance Ltd.

823 McTavish Road NE

Calgary, Alberta, Canada T2E 7G9

DATE: March 19.2007

TIME: 02:40 PM

No. Pages (w/cover pg.): 2

TO: Linda - Purchasing Department

COMPANY: DART Aerospace

Phone: 1-613-632-5200

Fax: 1-613-632-1053

REMARKS: ☐ Urgent ☐ For your review ☐ Reply ASAP ☐ Please comment

Subject: Vertical reference Door

Hello Linda,

Please find enclosed Work Report for Vertical Reference door for your review.

Regards,

Joe Djorganoski

Please fill out
the folking w/o's
ASAP!
Thanks Linda

Work Order Number: 43516 V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 L/H DOOR ASSEMBLY

Squawk: 1.1

Discrepancy:

Modify Co-Pilot Door

Resolution:

Modified Co-Pilot Door to P/N D412-711-411 which includes P/N D412-711-111 wiring harness W/O 43231 and P/N EA20469-15-412 instrument panel W/O 42761.

1.1 Work Done By: John Waite

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 3/19/2007

Parts:

Part Number	Description	Lot Number	Condition	Qty
BELL212-L	BUBBLE WINDOW ILO EA	LT-07-001624	New	1
	20469-03 and D412-711-101			
412-110-103	DOOR HANDLE W/LOCK	LT-06-006231.1	New	1
20-041-1	BUMPER	LT-07-001498	New	1

Squawk: 1.2

Discrepancy:

prepare parts for epoxy and epoxy door Paint VRD Dart white outside, light interior grey inside.

Resolution:

Door painted as required.

1.2 Work Done By: Colin Gould

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Date
UserThursday, 2/8/2007 12:23:55 PM
Kim Johnston

Process Sheet

Customer : GU-DAR001 Dart Helicopters Services Drawing Name : VERTICAL REFERENCE DOOR 212/412
 Job Number : 30713
 Estimate Number : 10887
 P.O. Number :
 This Issue : 2/8/2007 S.O. No. :
 Prsht Rev. : NC Part Number : D412711011
 First Issue : 11 Type : PURCHASED PARTS Drawing Number : N/A
 Previous Run : 30126 Drawing Revision : N/A
 Written By :
 Checked & Approved By :
 Comment : Est Rev. A 04.08.29 New issue KJJLM
 Due Date : 2/15/2007 Qty: 1 Unit: Each

Additional Product

Job Number



Seq. #: Machine Or Operation: Description:

1.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D412711041

Vertical Ref. Door Assy



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-041 Vertical Reference Door

B 30367

4.0 D412711111

Wiring Harness, 212/412



Comment: Qty.: 1.0000 Eagle(s)/Unit Total: 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412

M 103844

5.0 EA2046915412

Instrument Panel, 412



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 EA20469-15-412 Instrument Panel, 212/412

M 103844

1267103/20 (1)

Date: Mar. 21. 2007 10:08 AM PM Eagle Copters
User: Kim Johnston

No. 8857 P. 7

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 30713

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-711-011

Location: EAGLE Shipping

PPP Rev: _____

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



c 207/03/20



FAX

Joe Djorganoski

Senior Project Manager

Toll-Free: 1-800-564-6489

Tel: (403) 250-7370, Fax: (403) 250-7584

e-mail: jdjorg@eaglecopters.com

Eagle Copters Maintenance Ltd.

823 McTavish Road NE

Calgary, Alberta, Canada T2E 7G9

DATE: March 19, 2007

TIME: 02:40 PM

No. Pages (w/cover pg.): 2

TO: Linda - Purchasing Department

COMPANY: DART Aerospace

Phone: 1-613-632-5200

Fax: 1-613-632-1053

To: Linda

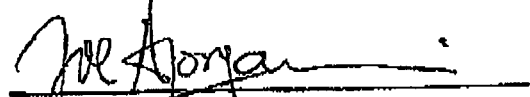
REMARKS: ☐ Urgent ☐ For your review ☐ Reply ASAP ☐ Please comment

Subject: Vertical reference Door

Hello Linda,

Please find enclosed Work Report for Vertical Reference door for your review.

Regards,


Joe Djorganoski

[Signature]
2007/03/21

*Please fill out
the folking w/o's
ASAP!
Thanks Linda*

Work Order Number: 43516 V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 L/H DOOR ASSEMBLY

Squawk: 1.1

Discrepancy:

Modify Co-Pilot Door

Resolution:

Co-Pilot Door p/n 204-030-853-125 modified as per STC No. SH 92-55.

P/N D412-711-111 wiring harness W/O 43231 and P/N EA 20469-15-412 instrument panel W/O 42761 supplied with door.

1.1 Work Done By: John Waite

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 3/20/2007

Parts:

Part Number	Description	Lot Number	Condition	Qty
BELL212-L	BUBBLE WINDOW ILO EA 20469-03 and D412-711-101	LT-07-001624	New	1
412-110-103	DOOR HANDLE W/LOCK	LT-06-006231.1	New	1
20-041-1	BUMPER	LT-07-001498	New	1

Squawk: 1.2

Discrepancy:

prepare parts for epoxy and epoxy door. Paint VRD Dart white outside, light interior grey inside.

Resolution:

Door painted as required.

1.2 Work Done By: Colin Gould

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Date: Monday, 1/22/2007 10:48:28 AM
 User: Kim Johnston

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	VERTICAL REFERENCE DOOR ASSEMBLY
Job Number :	30367		
Estimate Number :	10902		
P.O. Number :		Part Number :	D412711041
This Issue :	1/22/2007	Drawing Number :	N/A
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	1/1	Drawing Revision :	N/A
Previous Run :	29658	Material :	N/A
Written By :		Due Date :	1/29/2007
Checked & Approved By :	<i>07.01.22</i>	Qty:	1
Comment :	Est Rev: A 04.08.18 New Issue KJ/DS	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: *3362* to Eagle Copters*C2071031201*

"Assembly of D412-711-041 Door Assembly in accordance with Dart IPP D412-711-041"

Send a copy of this IPP

2.0

D41271101

Replacement Bubble Windo



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Eagle see attached

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 204-030-853-119 LH Co-pilot Door

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts to go into the door in accordance with:

D2046902 Sheet

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty Part Number Description Batch

1 EB212-100L / EA20469-3 Window

1 EA20469-05 Rubber Strip

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 1/22/2007 10:48:29 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 30367

Part Number: D412711041

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1	EA20469-06	Aluminum Strip _____
1	EA20469-07	Angle _____
1	EA20469-08	Placard _____
1	EA20469-10	Rear Rib Assy _____
1	EA20469-11	Angle _____
1	EA20469-12	Fwd Rib _____
1	EA20469-13	Window _____
1	EA20469-14	Window Retainer _____
1	EA20469-16	Armrest Assy _____
1	EA20469-17	Angle _____
1	EA20469-18	Door Inner Skin _____
1	EA20469-21	Door Cover Panel _____
2	EA20469-23	Link _____
1	EA20469-24	Rod _____
1	EA20469-25	Arm Assy _____

Material Certification / Proof of Traceability / Certificate of Conformity required

3-EAGLE

Pick:

Qty Part Number Description Batch

14	AN3-3ABolt	_____
22	AN3-4ABolt	_____
24	AN3-7ABolt	_____
6	AN960-6L Washer	_____
90	AN960-10L Washer	_____
34	CR3242-4-2 Rivet	_____
135	MS20426AD3-3 Rivet	_____
140	MS20426AD4-3 Rivet	_____
25	MS20470AD3-3 Rivet	_____
90	MS20470AD4-3 Rivet	_____
24	MS21042L3 Nut	_____
2	MS21042L06 Nut	_____
13	MS21069L3 Nut Plate	_____
8	MS21069L08 Nut Plate	_____
1	MS21071L3 Nut Plate	_____
1	MS21071L08 Nut Plate	_____
9	MS21075L3 Nut Plate	_____
2	MS24677-12 Screw	_____
6	MS27039-1-09 Screw	_____

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install EA20469-15 or wiring harness at this time.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 1/22/2007 10:48:29 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 30367

Part Number: D412711041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5-Apply Dart P/N & B/N using fine point permanent marker

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order Number: 43516 V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 L/H DOOR ASSEMBLY

Squawk: 1.1

Discrepancy:

Modify Co-Pilot Door

Resolution:

Modified Co-Pilot Door to P/N D412-711-411 which includes P/N D412-711-111 wiring harness W/O 43231 and P/N EA20469-15-412 instrument panel W/O 42761.

1.1 Work Done By: John Waite

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 3/19/2007

Parts:

Part Number	Description	Lot Number	Condition	Qty
BELL212-L	BUBBLE WINDOW ILO EA 20469-03 and D412-711-101	LT-07-001624	New	1
412-110-103	DOOR HANDLE W/LOCK	LT-06-006231.1	New	1
20-041-1	BUMPER	LT-07-001498	New	1

Squawk: 1.2

Discrepancy:

prepare parts for epoxy and epoxy door Paint VRD Dart white outside, light interior grey inside.

Resolution:

Door painted as required.

1.2 Work Done By: Colin Gould

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****



FAX

Joe Djorganoski

Senior Project Manager

Toll-Free: 1-800-564-6469

Tel: (403) 250-7370, Fax: (403) 250-7584

e-mail: jdjorg@eaglecopters.com

Eagle Copters Maintenance Ltd.

823 McTavish Road NE

Calgary, Alberta, Canada T2E 7G9

DATE: March 19.2007

TIME: 02:40 PM

No. Pages (w/cover pg.): 2

TO: Linda - Purchasing Department

COMPANY: DART Aerospace

Phone: 1-613-632-5200

Fax: 1-613-632-1053

REMARKS: ☐ Urgent ☐ For your review ☐ Reply ASAP ☐ Please comment

Subject: Vertical reference Door

Hello Linda,

Please find enclosed Work Report for Vertical Reference door for your review.

Regards,

Joe Djorganoski

Date: Monday, 1/22/2007 10:48:28 AM
User: Kim Johnston

Process Sheet

- 43516

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : VERTICAL REFERENCE DOOR ASSEMBLY
Job Number : 30367
Estimate Number : 10902
P.O. Number : Part Number : D412711041
This Issue : 1/22/2007 S.O. No. : Drawing Number : N/A
Prsht Rev. : NC Project Number : N/A
First Issue : 11 Type : PURCHASED PARTS Drawing Revision : N/A
Previous Run : 29658 Material : N/A
Due Date : 1/29/2007 Qty: 1 Um: Each
Written By :
Checked & Approved By :
Comment : Est Rev: A 04.08.18 New Issue KJ/DS

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 3362 to Eagle Copters

"Assembly of D412-711-041 Door Assembly in accordance with Dart IPP D412-711-041"

Send a copy of this IPP

C 207/03/2001

2.0

D412711041

Replacement Bubble Window



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 204-030-853-118 LH Co-pilot Door LT-07-002399

Attach serviceable tags

2007/03/19

2- EAGLE

Fabricate/Pick the following parts to go into the door in accordance with:

D2046902 Sheet

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046901 Sheet 3 Rev. 1

Qty Part Number Description Batch

1 EB212-100L/EA20469-3 Window LT-07-001624

1 EA20469-05 Rubber Strip

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 30367

Part Number: D412711041

Job Number:



Seq. #: Machine Or Operation: Description :

1	EA20469-06	Aluminum Strip	✓
1	EA20469-07	Angle	✓
1	EA20469-08	Placard	✓
1	EA20469-10	Rear Rib Assy	✓
1	EA20469-11	Angle	✓
1	EA20469-12	Fwd Rib	✓
1	EA20469-13	Window	✓
1	EA20469-14	Window Retainer	✓
1	EA20469-16	Armrest Assy	43547
1	EA20469-17	Angle	✓
1	EA20469-18	Door Inner Skin	✓
1	EA20469-21	Door Cover Panel	✓
2	EA20469-23	Link	✓ 43547
1	EA20469-24	Rod	43547
1	EA20469-25	Arm Assy	43547

Material Certification / Proof of Traceability / Certificate of Conformity required

3-EAGLE

Pick:

Qty Part Number Description Batch

14	AN3-3ABolt	✓
22	AN3-4ABolt	✓
24	AN3-7ABolt	✓
6	AN960-6L Washer	✓
90	AN960-10L Washer	✓
34	CR3242-4-2 Rivet	✓
136	MS20426AD3-3 Rivet	✓
140	MS20426AD4-3 Rivet	✓
25	MS20470AD3-3 Rivet	✓
90	MS20470AD4-3 Rivet	✓
24	MS21042L3 Nut	✓
2	MS21042L06 Nut	✓
13	MS21069L3 Nut Plate	✓
8	MS21069L08 Nut Plate	✓
1	MS21071L3 Nut Plate	✓
1	MS21071L08 Nut Plate	✓
9	MS21076L3 Nut Plate	✓
2	MS24677-12 Screw	✓
6	MS27039-1-09 Screw	✓

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install EA20469-15 or wiring harness at this time.

Date: Mar. 21. 2007 10:08AM Eagle Copters
User: Kim Johnston

No. 8857 P. 5

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 30367

Part Number: D412711041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5-Apply Dart P/N & R/N using fine point permanent marker

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

Joe Hing 2007/03/20

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Joe Hing 2007/03/20

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: EAGLE STK

Joe Hing 2007/03/20

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Joe Hing 2007/03/20

Job Completion

